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~~Inspection API 653 Tank Inspection,  
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The API 653 standard establishes the inspection frequency for storage tanks (both internal and external) based on different factors such as: The nature of the stored product. The results of the visual

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inspections. Corrosion tolerances and corrosion ranges.

~~Inspection and repair of Storage Tanks according to API 653.~~

API 653 Tank Inspections Why Inspect Your Tanks? □ Prevent leaks into your secondary containment or to groundwater

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## Tank Inspection Tank

(if you do not have a secondary

containment system) □ Establish a baseline

of tank condition and corrosion rates

□ Identify problems to perform repairs

before you have a significant leak or

release - Maintain your capital asset

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## ~~MAINTENANCE, AND CAUSES OF...~~

As outlined in Annex D of the API 653 Standard, the qualification requirements for API 653 applicants are based on the combination of education and experience related to aboveground storage tanks.

~~API 653 Aboveground Storage Tank~~

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## Tank Inspection Tank

### Inspector—api.org And Causes

API-653 covers "Tank Inspection, Repair, Alteration, and Reconstruction" for larger Above-ground Storage Tanks (ASTs).

Two types of inspections are defined in API-653: In-service and Out-of-service.

An In-service inspection covers everything on the outside of the tank. Basically

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## Tank Inspection Tank

Maintenance And Causes  
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Everything on the outside of the tank can be reached from outside the tank. So in a traditional API-653 inspection this can be done while the tank is "in-service".

~~What is an API 653 inspection? Manta Robotics LLC~~

API 653, Section 4.4.1, does require

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## Tank Inspection Tank

periodic assessment of tank bottom

integrity that could use leak detection data to shorten the inspection data. 4.4.5 2nd -

Dec. 1995 653-I-07/97 Does the definition of RPB (see API 653, Section 4.4.5, or API 650, Appendix I, Section 1.1, Note 1)

include a thin or reinforced thick film lining applied to the topside of a tank

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Maintenance And Causes  
bottom in conformance to API RP 652?

Of

~~API Standard 653, Tank Inspection,  
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Storage Tank Inspection EEMUA 159 /  
API 653. Storage Tank Integrity

Inspection is on of the specialist NDT  
services provided by Alliance Inspection.



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## Tank Inspection Tank

We provide a very comprehensive range of techniques & services for the inspection of above ground or below ground storage tanks. We have numerous technicians qualified to EEMUA 159 / API 653 and have a wealth of experience gained from many sites across the UK.

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What is an API 653 Tank Inspection? This API Standard applies to atmospheric welded or bolted above ground storage tanks that were constructed to the API 650 standard or its predecessor, API 12C.

Inspections analyze the tank for whether it

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is fit for continued service based on criteria analyzing the safety of the structure components.

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## Tank Inspection Tank

Maintenance. Pond performed tank cleaning and inspection for 43 above ground fuel storage tanks at eight CONUS bases. The tanks included in the scope ranged from 20,000 gallon horizontal Mogas and Diesel tanks to 43,600 BBL field erected tanks storing JP-8 and JP-5 aviation fuel. The scope of work included coordination

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## Tank Inspection Tank

with base fuels personnel to arrange dates when the tanks can be emptied and considered temporarily out of ...

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Above and below ground storage tank

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inspections to EEMUA 159 & API 653

standards. As one of the UK's leading experts in tank inspections our reports and recommendations will give you peace of mind that you are maintaining industry standards. EEMUA 159 Storage Tank Inspection

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Repair, Alteration, and Reconstruction.  
FIFTH EDITION | NOVEMBER 2014 |  
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C65305. This standard covers steel storage  
tanks built to API 650 and its predecessor

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## Tank Inspection Tank

### API 12C. It provides minimum Causes

requirements for maintaining the integrity of such tanks after they have been placed in service and addresses inspection, repair, alteration, relocation, and reconstruction.

~~API Standard 653~~

API 653, Tank Inspection, Repair,

*Page 24/35*



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## Tank Inspection Tank

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Alteration, and Reconstruction, Fifth Edition, is a standard developed and published by the American Petroleum Institute (API) and covers the inspection, repair, alteration, and reconstruction of steel aboveground storage tanks used in the petroleum and chemical industries.

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## Tank Inspection Tank

### ~~Repair, Alteration ...~~ And Causes

API 653 is the standard for tanks over 50 feet tall or having diameter greater than 30 feet. Covers the maintenance, inspection, alteration and repair of steel, field-erected aboveground storage tanks (ASTs) built to API 650 or API 12C standards. API 653 inspections must be performed by a

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Above Ground Storage Tank Evaluation  
Program ATS is a leader among Tank  
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have been properly trained and certified

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## Tank Inspection Tank

and regularly perform API 653 tank inspections. Many industries call upon ATS to also perform other popular services according to the API 570 and API 510 standards.

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API 653: Tank Inspection, Repair, Alteration, and Reconstruction: Guideline for inspection, repair, alteration, and reconstruction of above ground hydrocarbon and chemical storage tanks, made of steel. Minimum requirements for maintaining the integrity of welded or riveted, non-refrigerated, atmospheric,

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above-ground storage tanks, are discussed.

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## Tank Inspection Tank

Standards for test, inspection, and repair methods for storage tanks are given in Table 3.1. Of these probably the most widely used is API 653—Tank Inspection, Repair, Alteration, and Reconstruction (API, 2014c). (The Table of Contents for this standard is provided at the start of this chapter.)

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