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or system and, in addition to the standard service procedures, includes disassembling, inspecting, and assembling instructions. A table of contents is placed at the beginning of each section.

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Operators Manual (OPT) - The operators manual (a.k.a. Owners manual) is the book that came OEM from the manufacturer when the Caterpillar 3208 Engine was purchased. It gives the owner/operator instructions, shift patterns, capacities (anti freeze, crankcase, oil, hydraulic, etc.) and adjustment procedures (brakes, clutch, etc.).

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Caterpillar recommends a scheduled inspection of the alternator. Inspect the alternator for loose connections and proper battery charging. Inspect the ammeter (if equipped) during engine operation in order to ensure proper battery

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performance and/or proper performance of the electrical system. Make repairs, as required. Refer to the Service Manual.

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The 3208 Caterpillar engine has a fuel injection pump drive gear that is driven off the front of the camshaft. This drive gear will usually be an injection pump timing advance unit as well. This gear may also be zero advanced, used primarily in constant speed engine applications.

~~Rebuilding The CAT 3208 Diesel~~ ~~S.B. International~~

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offers all the service and repair information about Caterpillar Cat 3208 Diesel Truck Engine. The information on this manual covered everything you need to know when you want to repair or service Cat 3208 Diesel Truck Engine.

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## ~~CATERPILLAR 3208 TRUCK ENGINE OPERATION & MAINTENANCE ...~~

Engine 3208 157-324 bkW/210-435 bhp 2800 rpm Power produced at the flywheel will be within standard tolerances up to 50° C (122° F) combustion air temperature measured at the air cleaner inlet, and fuel temperature up to 52° C (125° F) measured at the fuel filter base. Power rated in accordance with NMMA procedure as crankshaft power.

## ~~CATERPILLAR ENGINE SPECIFICATIONS~~

Caterpillar 3208 – The Throwaway Engine to Keep written by: Willie Scott • edited by: Lamar Stonecypher • updated: 7/15/2010 Although its original concept was a cheap throw-

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away engine, the Caterpillar 3208 engine has been used for many applications.

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