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welding (ANSYS)
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t, Friction Stir
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10 Dec, 2019

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...

This simulation
does not include
stirring effect
(i.e. rotation
of tool has not
been
considered.)

Friction Stir

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technique that
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mechanical
influence of the
rotating welding
tool on parent

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significant
stirring and
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As an initial step, the thermo mechanical model developed by Zhu

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and Chao for
friction stir
welding of 304L
stainless steel
was modelled
using ANSYS
APDL. ANSYS APDL
macro is created
in such a way
that it can be
used for
multiple design
variants and
load parameters

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in order to
perform the FSW
study for
multiple design
variants.

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1. Introduction.

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It is well-known that friction stir welding (FSW) is a thermo-mechanical process, in which generated heat reaches to 0.8 from the work-pieces melting point. As the heat generated from friction contact

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between the tool
and work-pieces
material, a
complex
phenomenon
occurs.

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